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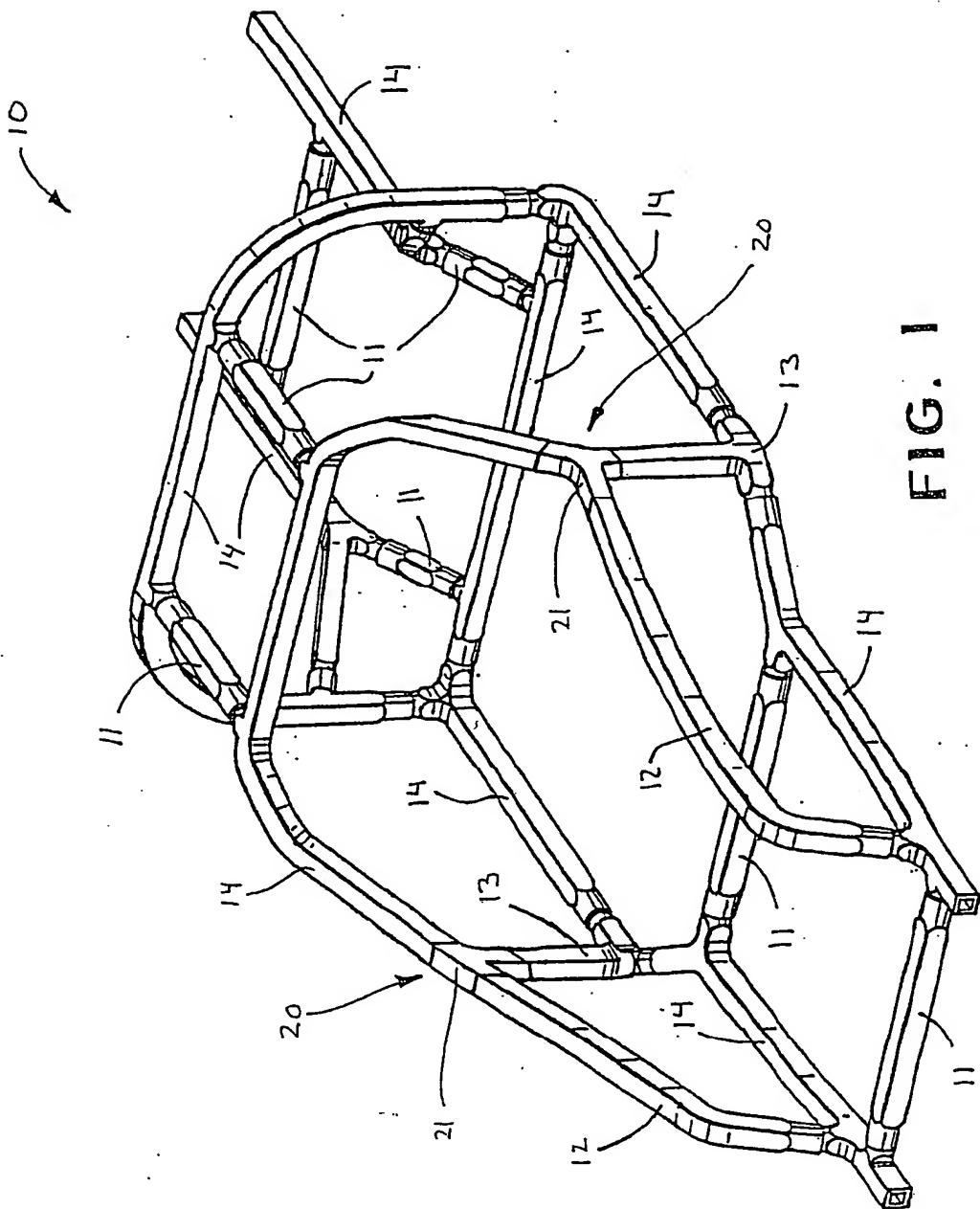
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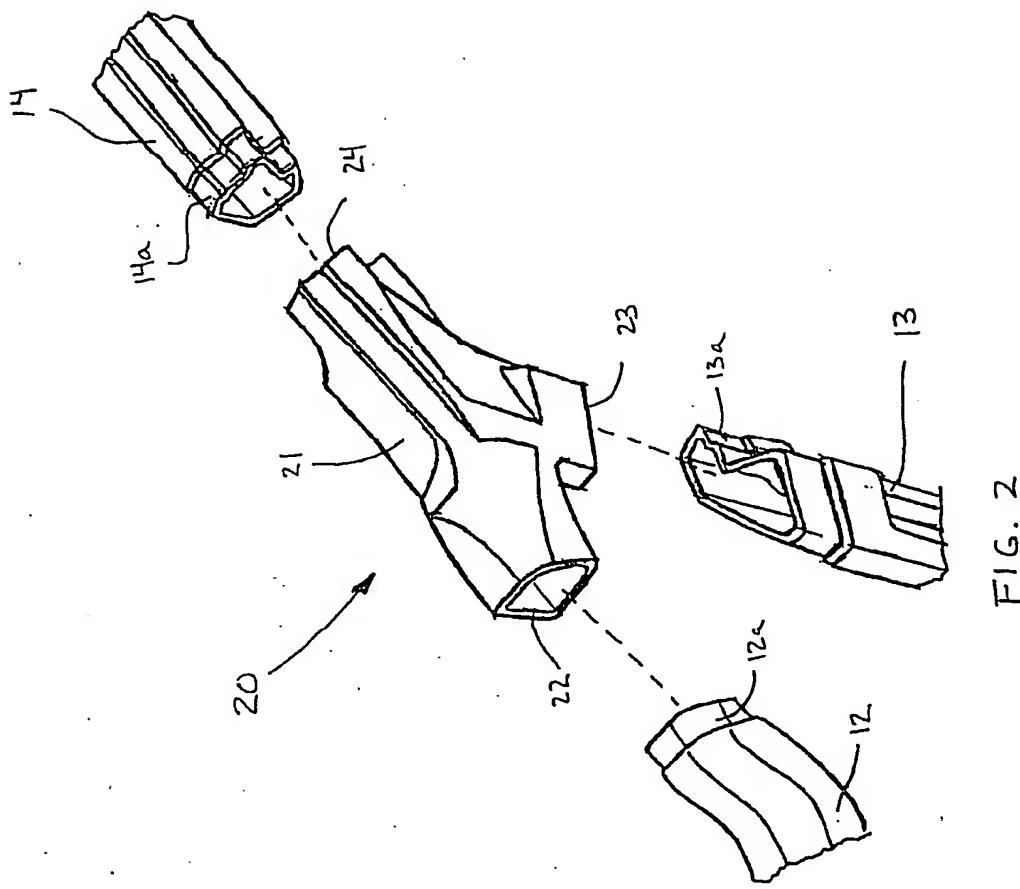
CAST ALUMINUM NODE FOR CONNECTING VEHICLE
FRAME MEMBERS & METHOD OF MANUFACTURING SAME

Name of Inventor: Richard A. Marando et al.
Name & Telephone Number of Person to Call If Necessary:
Richard S. MacMillan - (419) 255-5900
Serial No. Docket No.
Sheet 1 of 16 1-23664



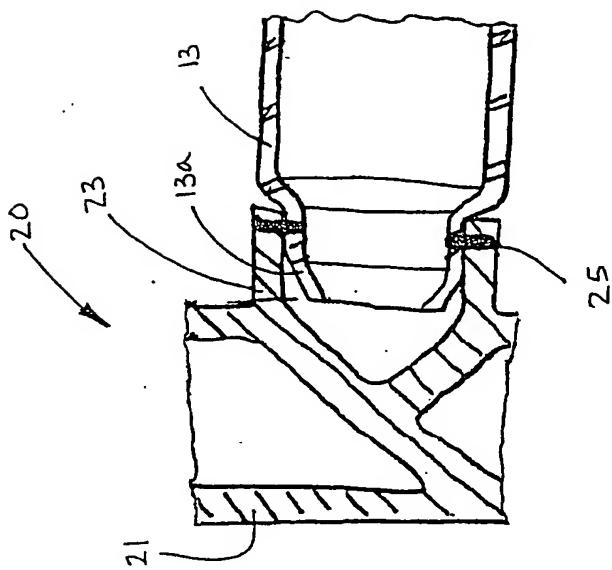
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CAST ALUMINUM NODE FOR CONNECTING VEHICLE FRAME MEMBERS & METHOD OF MANUFACTURING SAME

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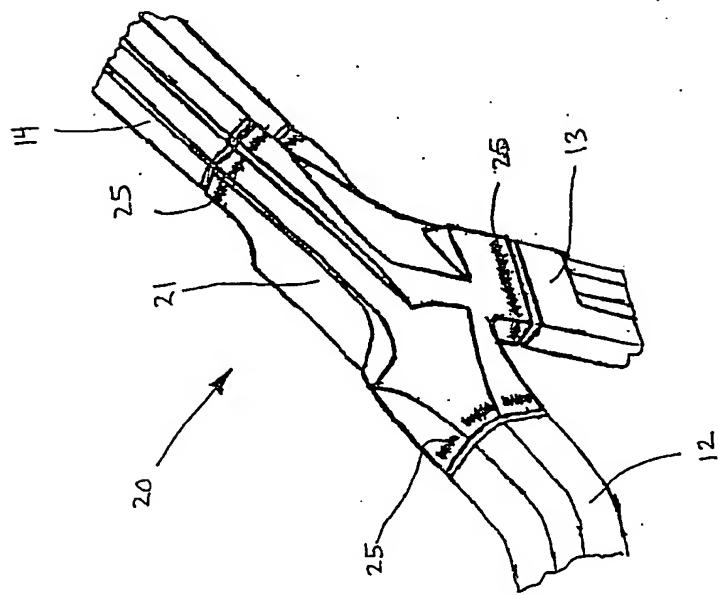


Fig. 3

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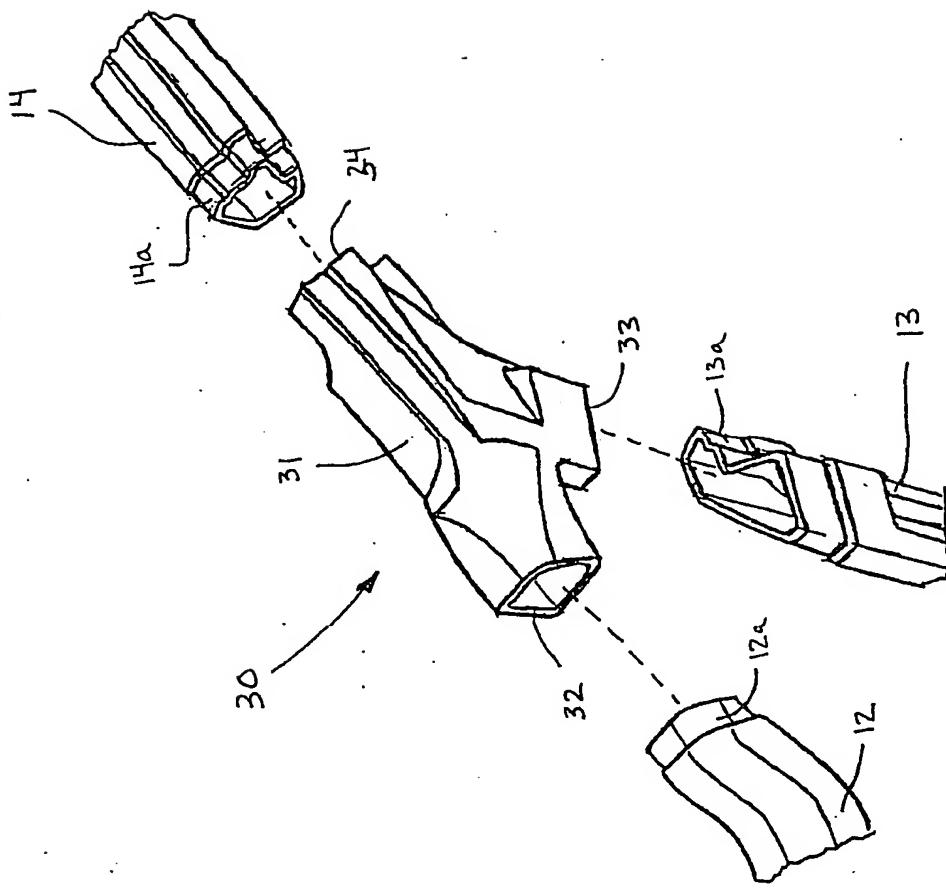


FIG. 5

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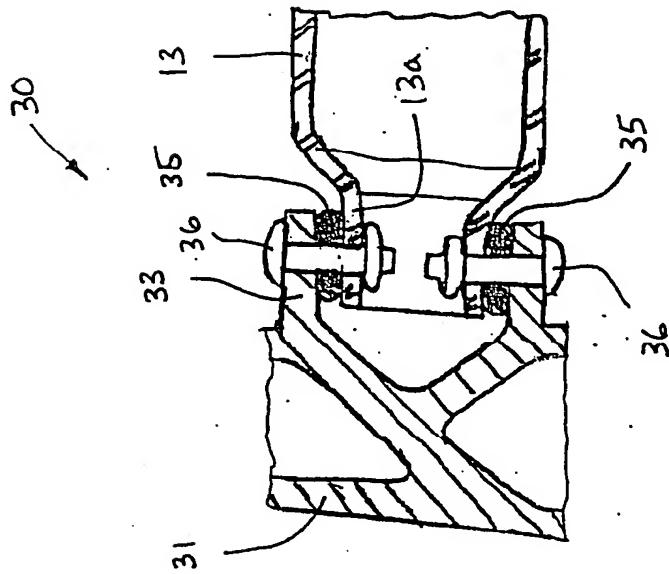


Fig. 7

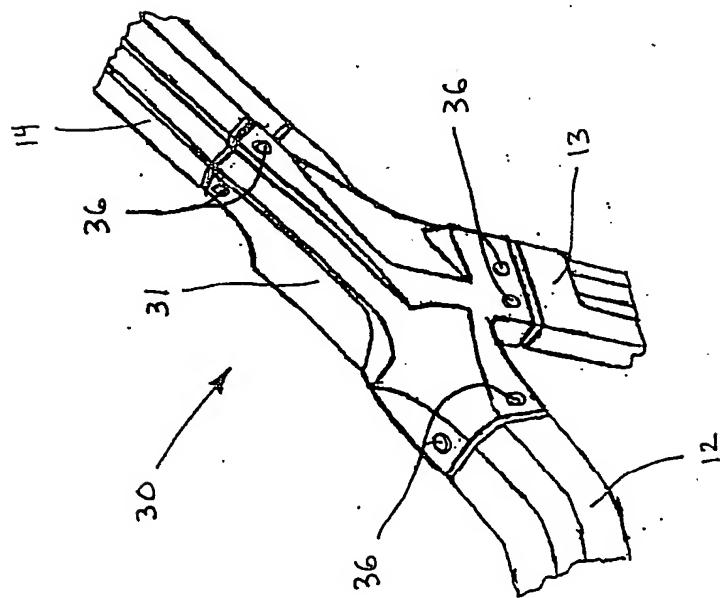


Fig. 6

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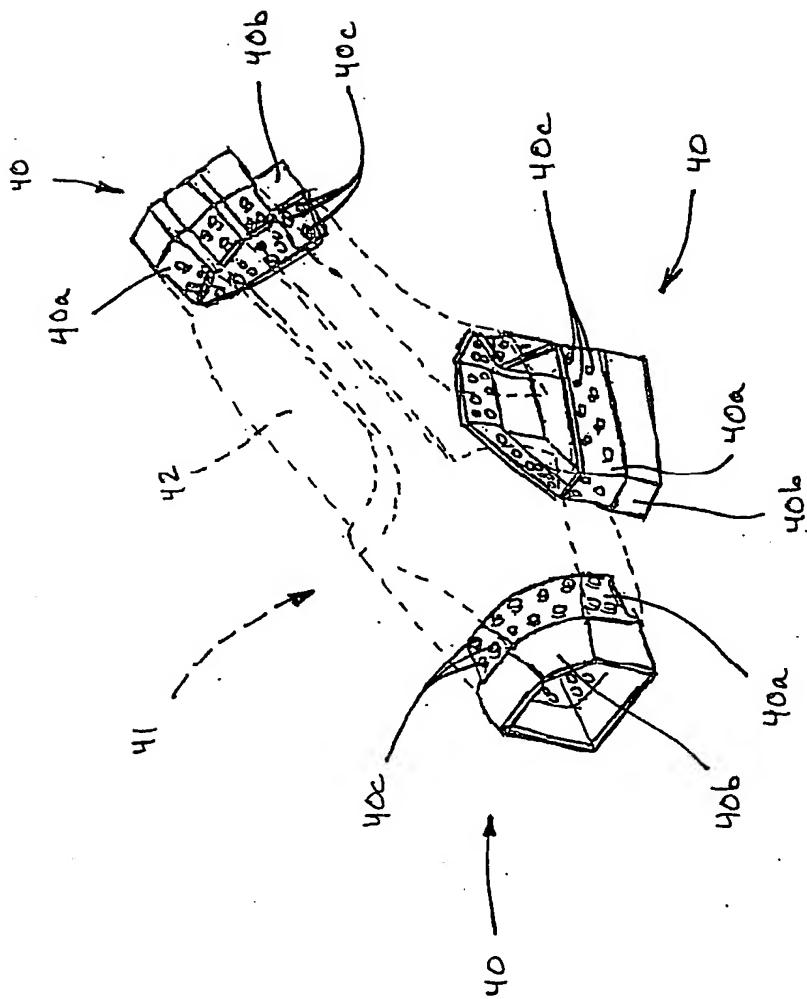


FIG. 8

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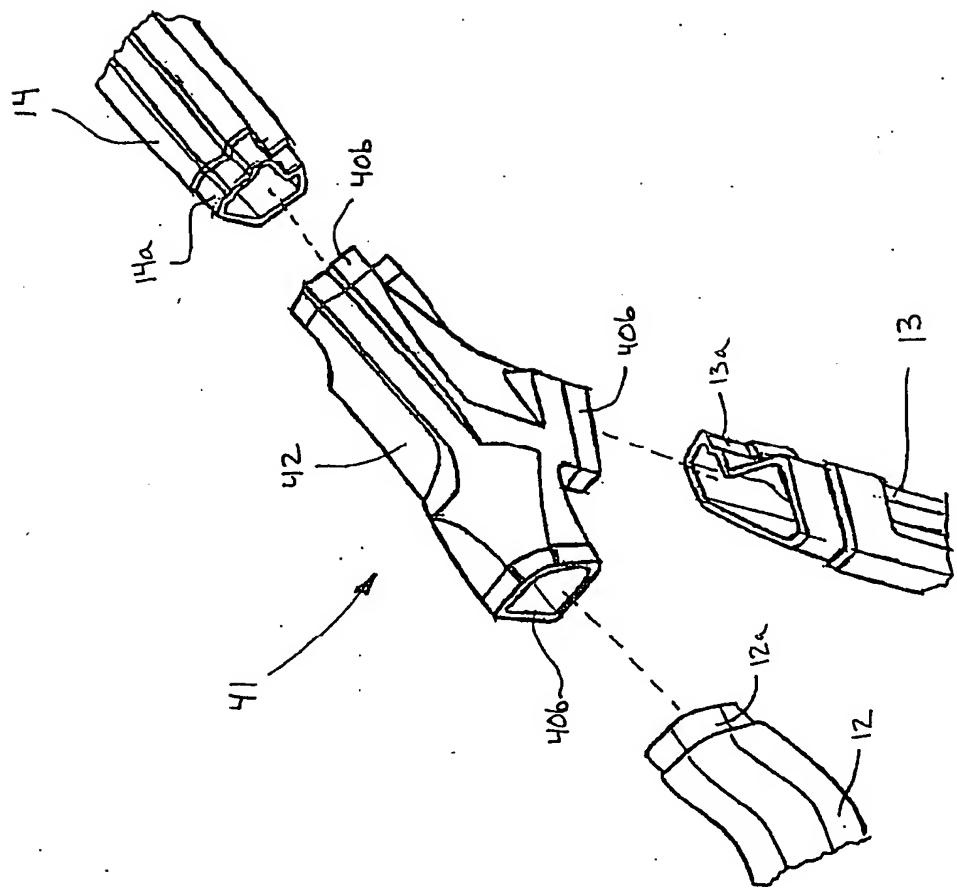


FIG. 9

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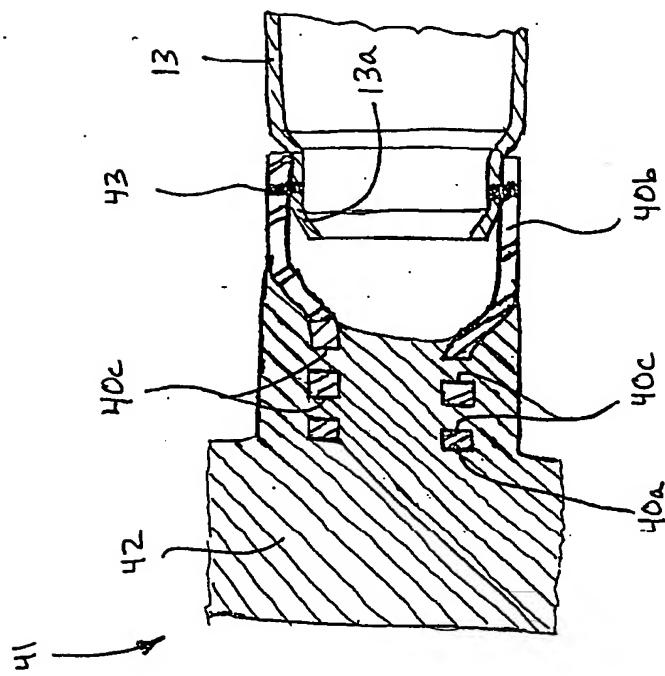


FIG. 11

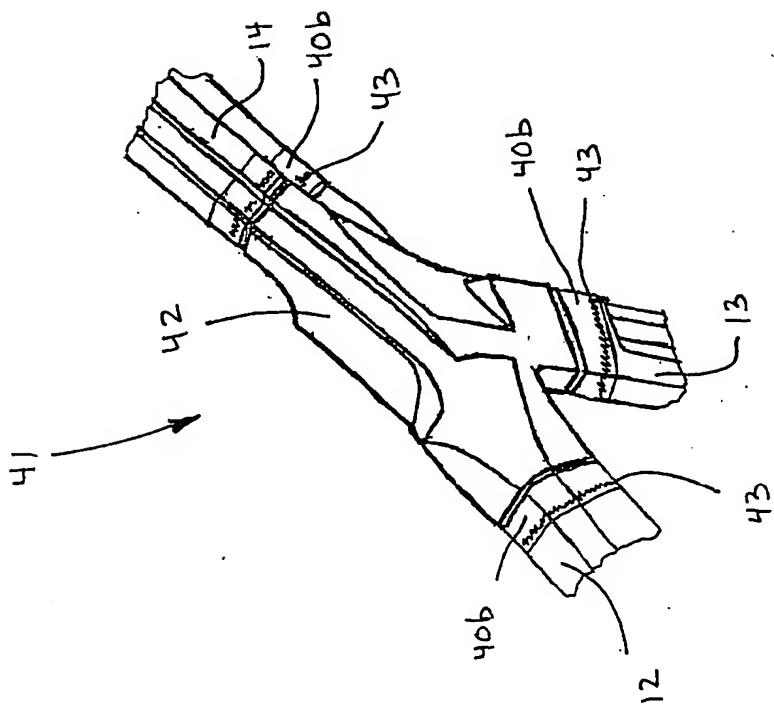


FIG. 10

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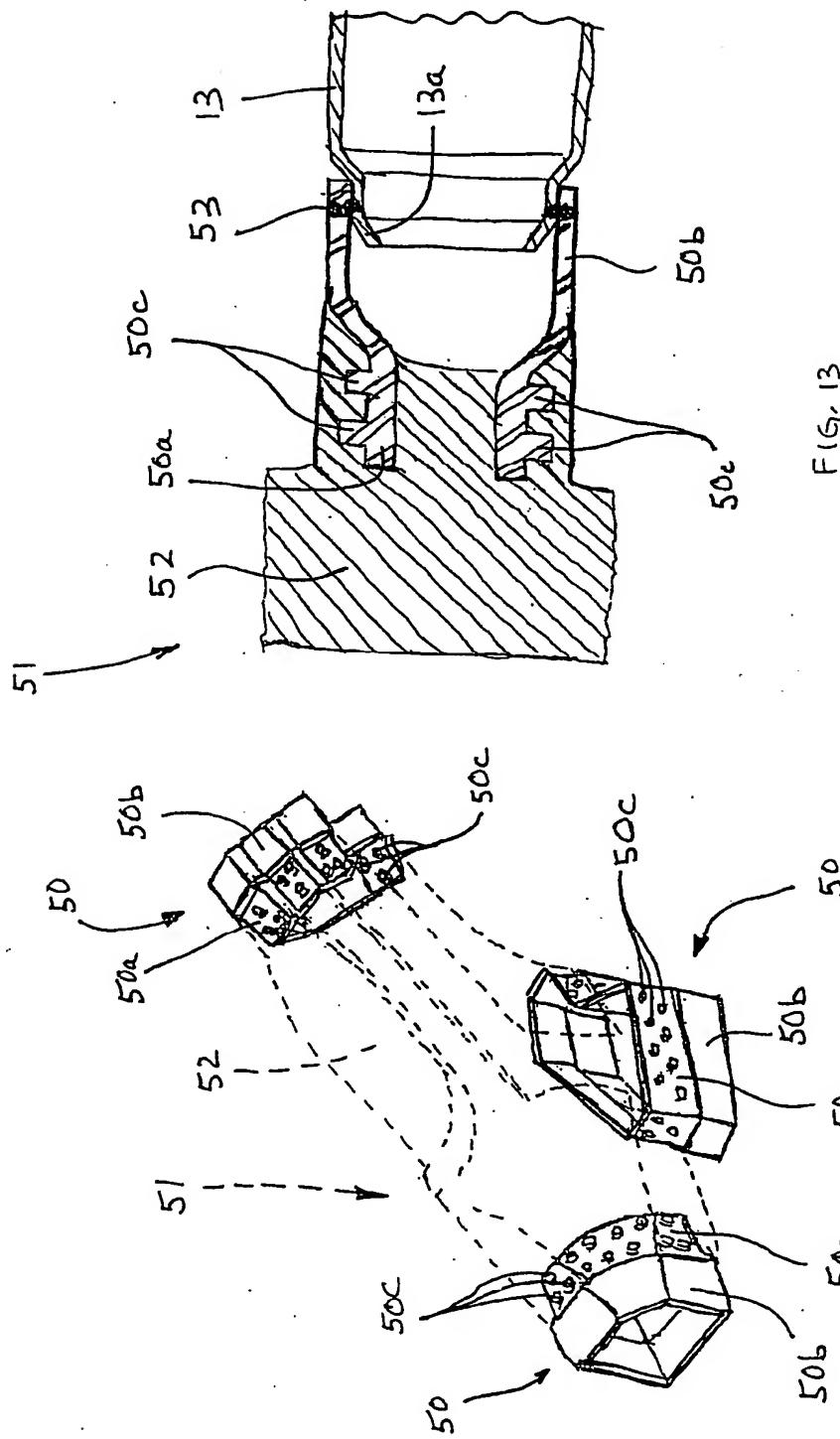
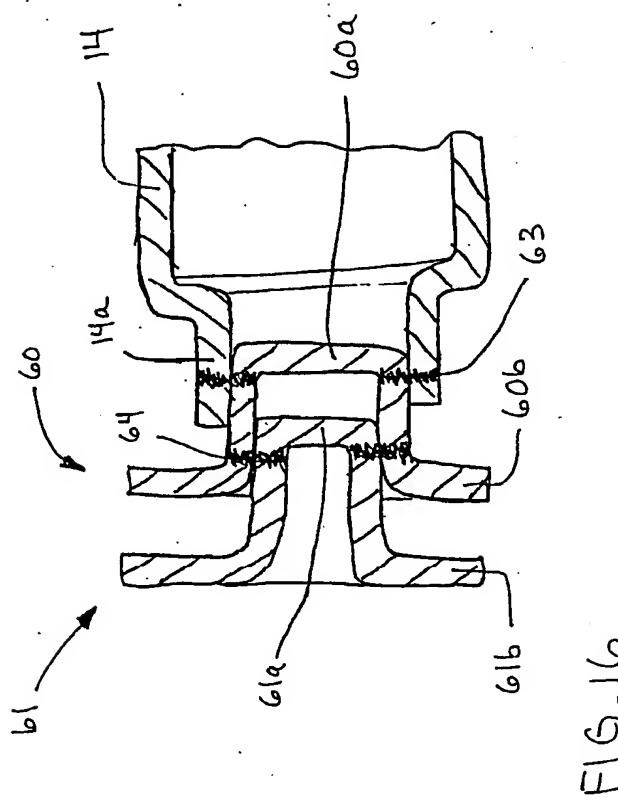
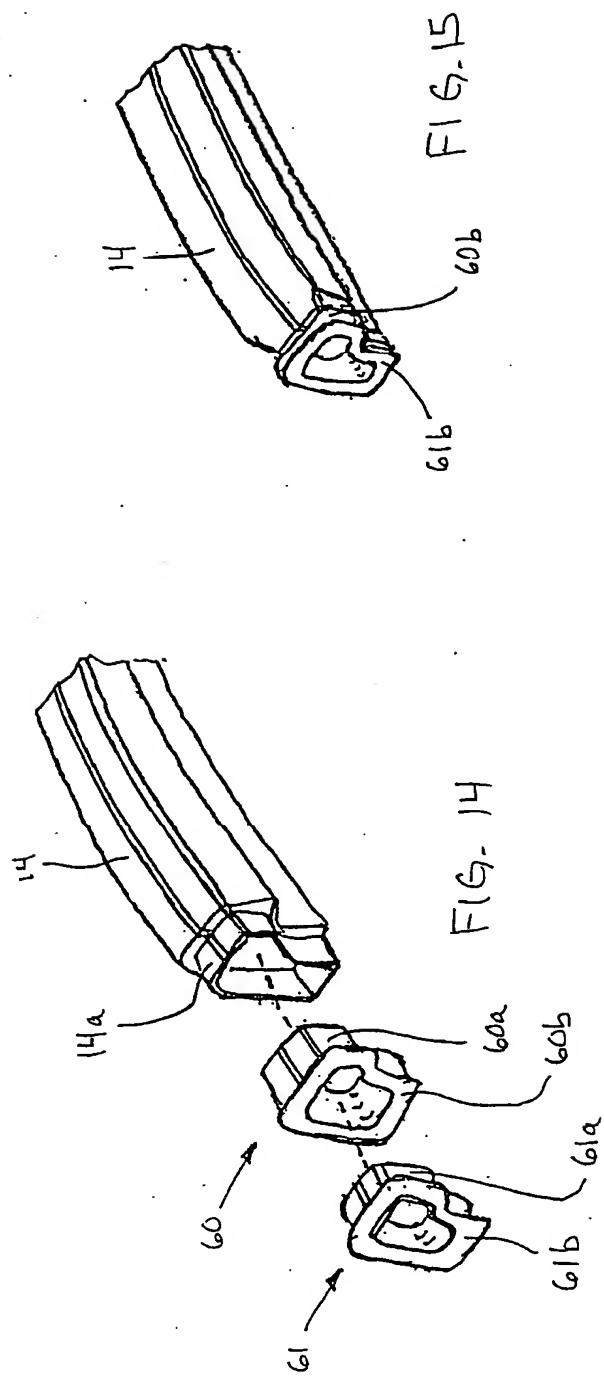


FIG. 12

FIG. 13

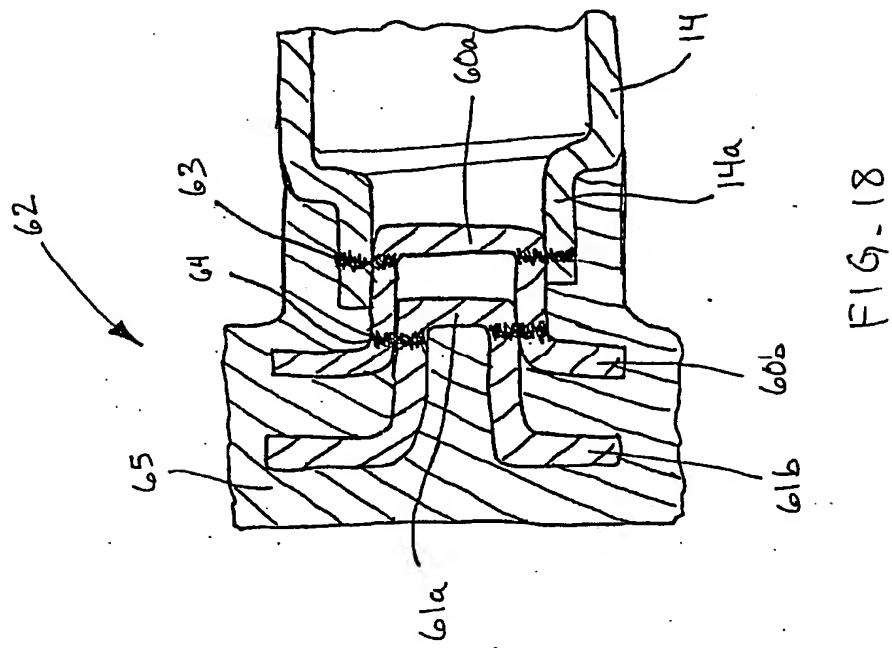
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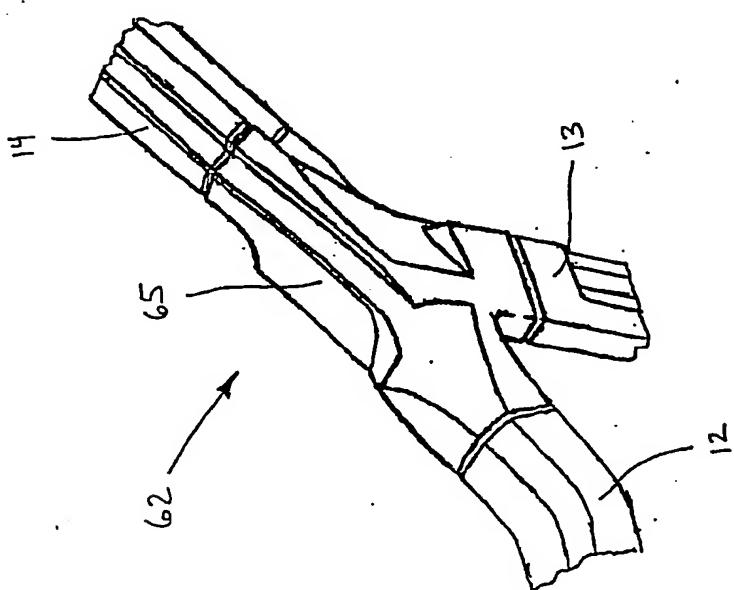


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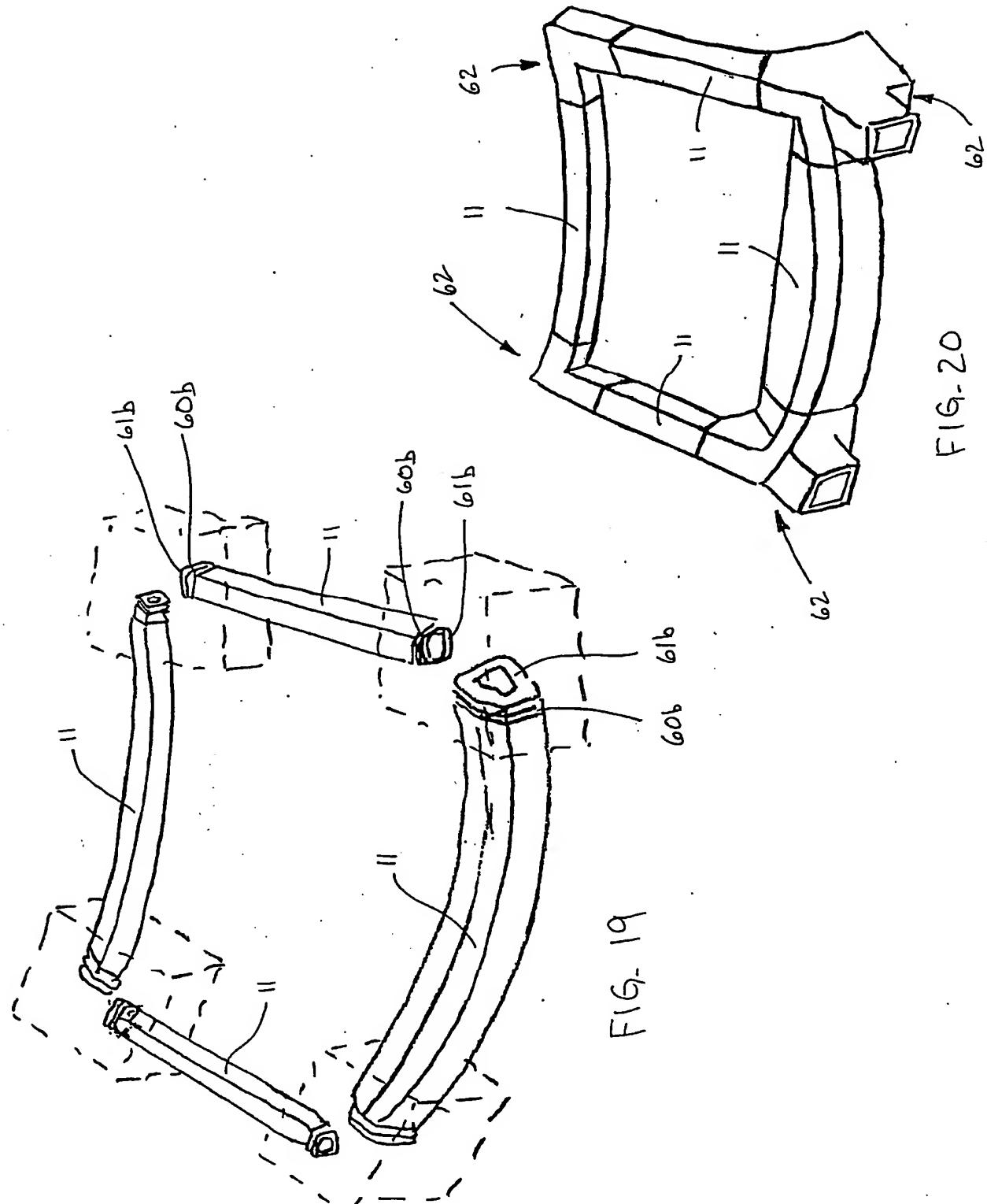
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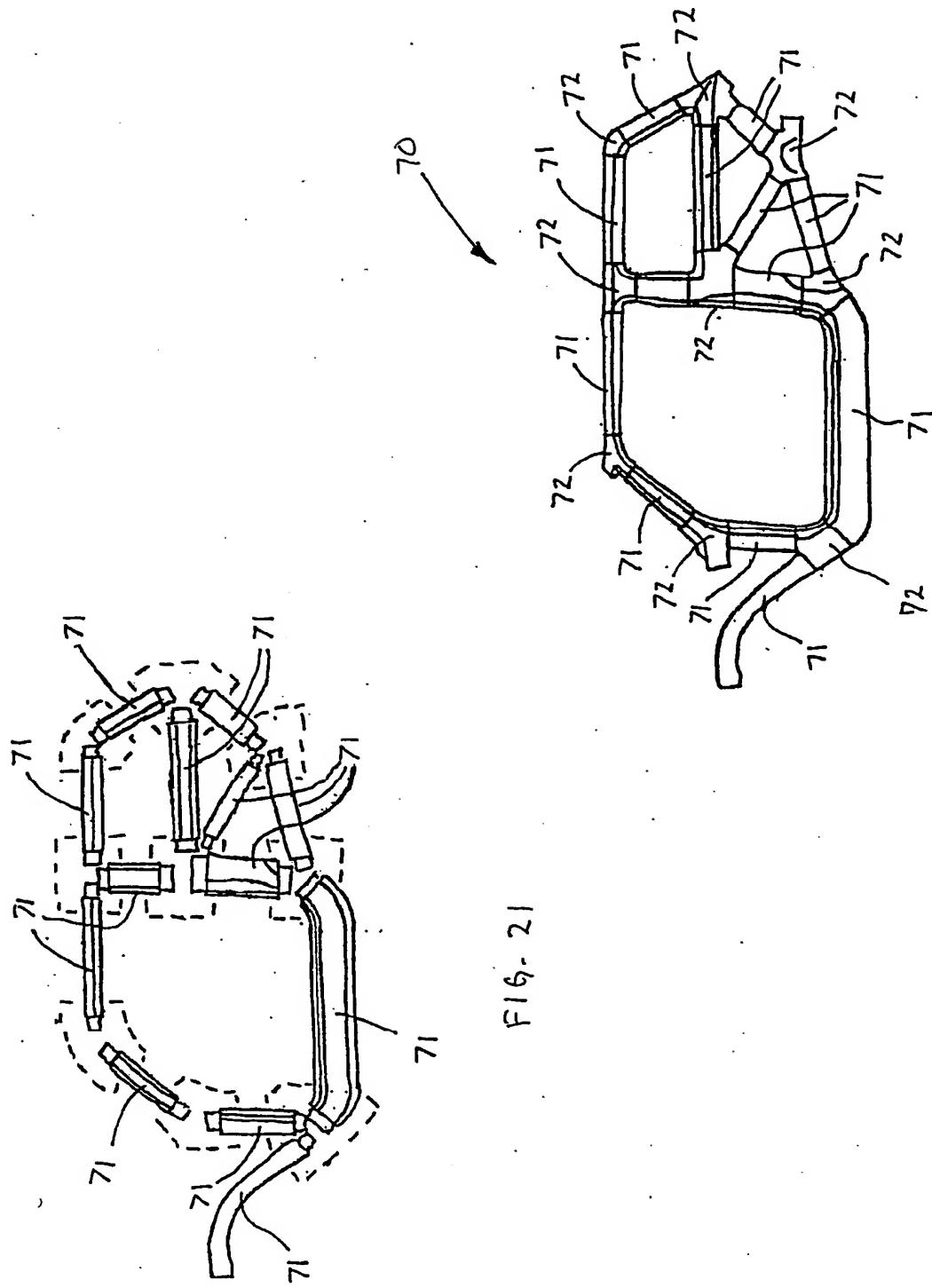


FIG. 22

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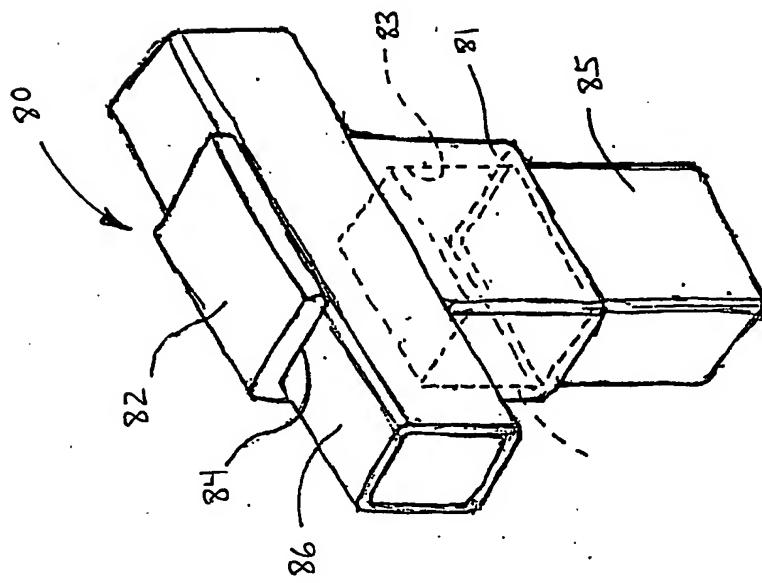


FIG. 24

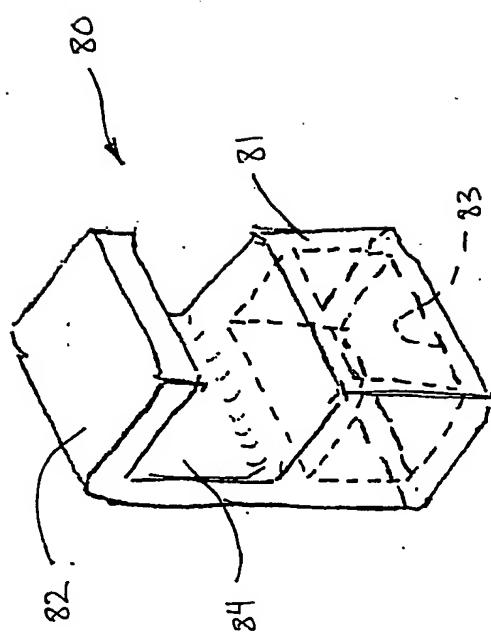


FIG. 23

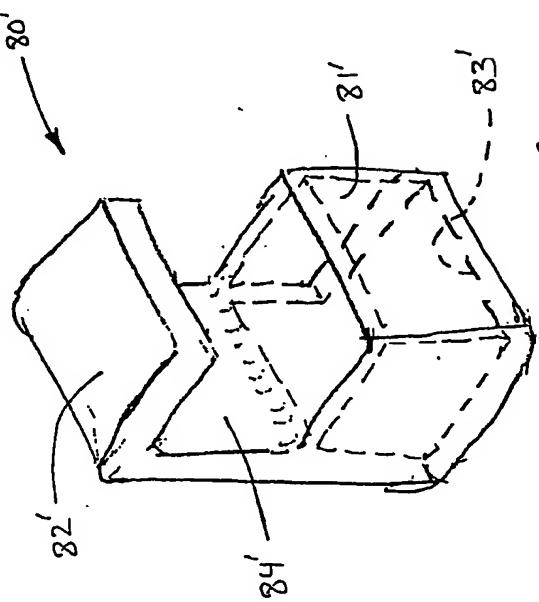


FIG. 25

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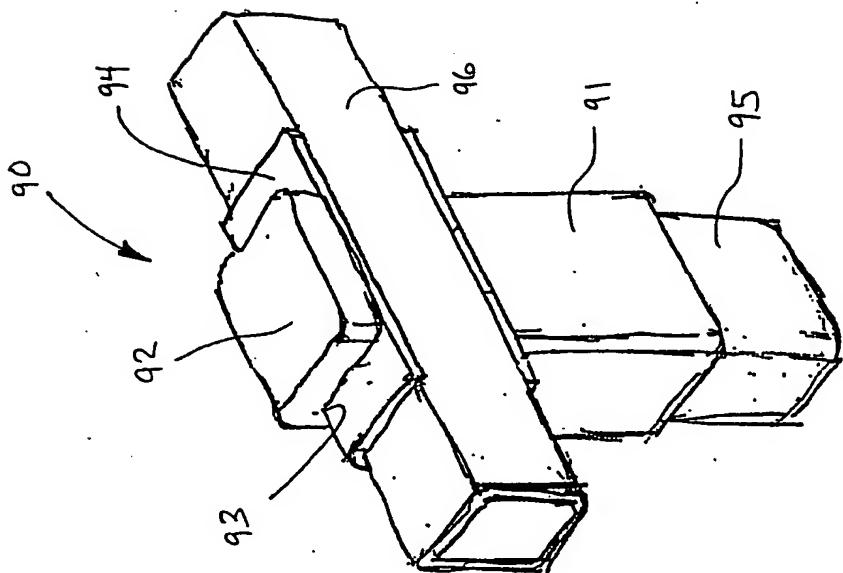


FIG. 27

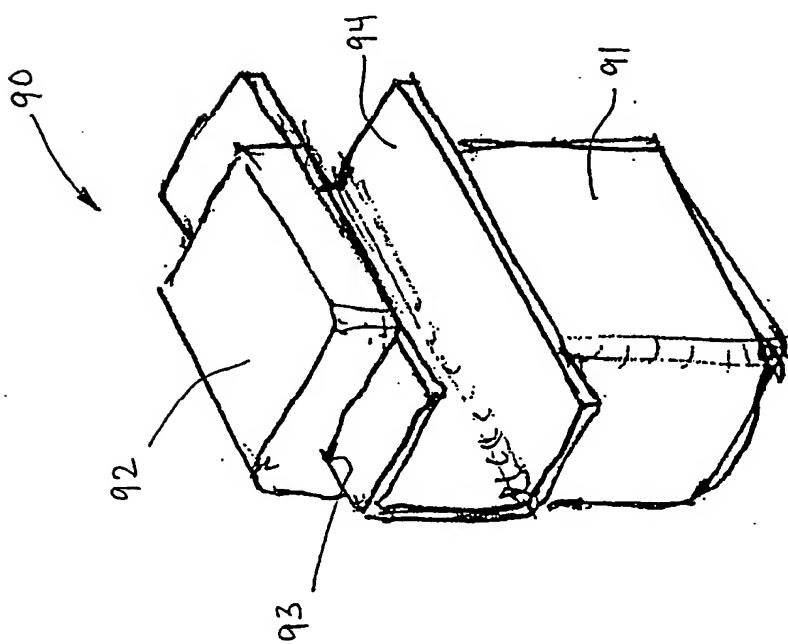


FIG. 26

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